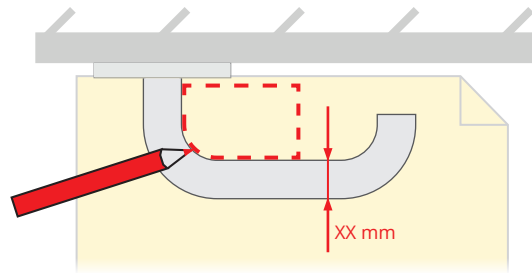
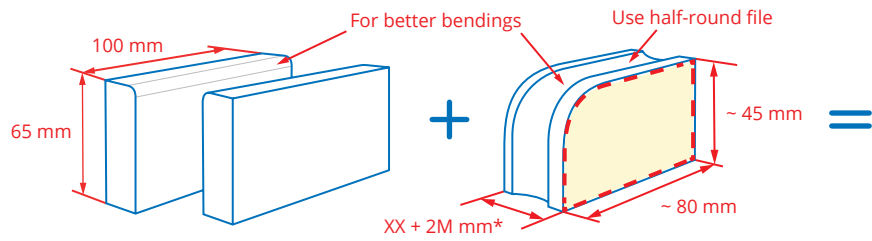


1 Measuring

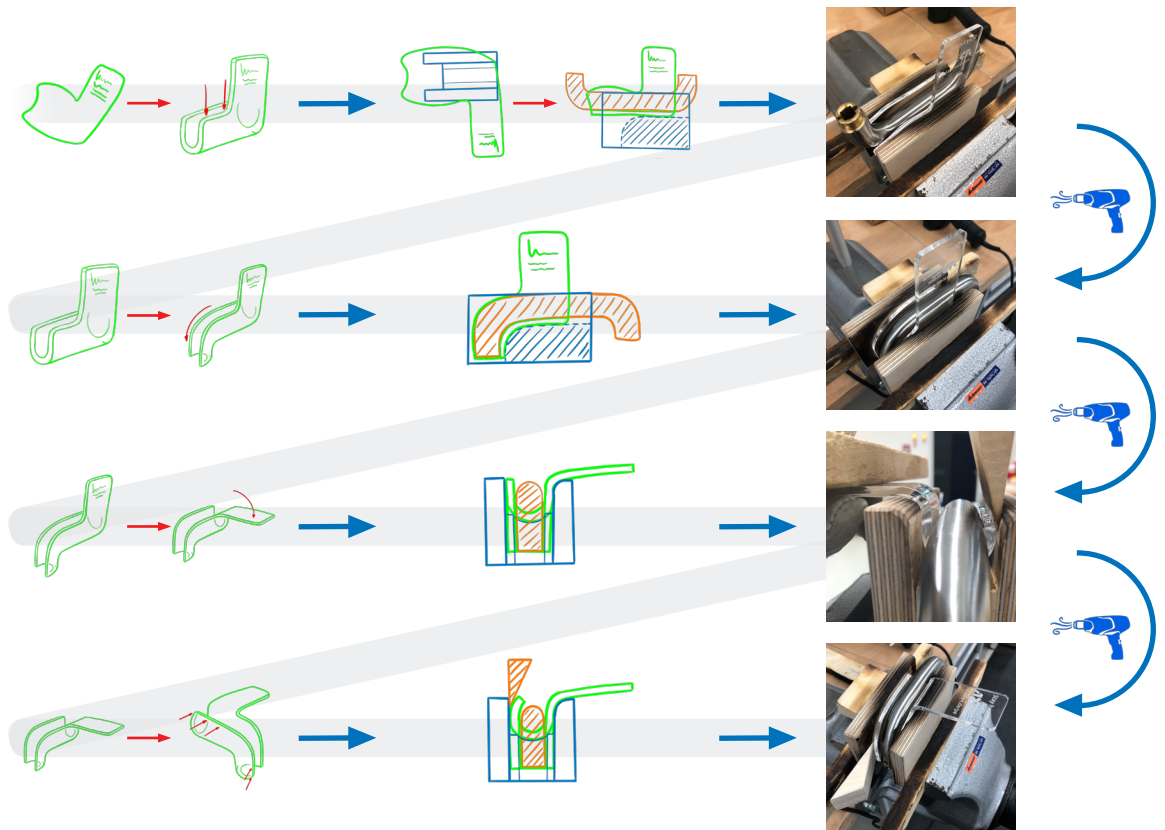


2 Tooling



*Diameter + 2 x Material thickness

3 Bending



4 Fixing

